

Date: Wednesday, 3/1/2006 11:38:46 AM
 User: Linda Lacelle

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEDAL ASSEMBLY
Job Number	: 25041		
Estimate Number	: 11005	Part Number	: D412704041
P.O. Number	: N/A	Drawing Number	: N/A
This Issue	: 3/1/2006 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: 2/23/2006 Type : SMALL / MED FAB	Material	: N/A
Previous Run	:	Due Date	: 3/2/2006
Written By	: SEE COMMENT BELOW	Qty:	3 Um: Each
Checked & Approved By	: SEE ABOVE USER & DATE		
Comment	: Est Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D3204041	Pedal Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
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1	D3204-041	Pedal Assembly	1x B23928 / 3x B23190 ✓
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3.0	D32051	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
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1	D3205-1	Bracket	B23191 x2 / B25964 x1 ✓
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4.0	D32053	Back Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
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1	D3205-3	GHW Bracket	1x B23192 / 1x B21785 / 1x B26001 ✓
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Drawing Name: PEDAL ASSEMBLY

Job Number: 25041

Part Number: D412704041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32061

Pedal Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3206-1	Pedal arm	B23193 2mcx ?

B26153 1mcx

6.0

D3209041

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3209-041	Bracket	B23527 ✓

7.0

AN310A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN3-10A	Bolt	m17566 ✓

8.0

AN3154R

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN315-4R	Nut	m17566

9.0

AN410A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN4-10A	Bolt	m18057

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Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

AN412A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	AN4-12A	Bolt	m18822

11.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN4-13A	Bolt	m18369

12.0

AN960JD10

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part number	Description	batch
5	AN960JD10	Washer	7x m19413 / 5x m19521

13.0

AN960JD416

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total : 44.0000 Each(s)

Pick:

Qty	Part number	Description	batch
11	AN960JD416	Washer	m19085 v

14.0

AN960JD416L

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	AN960JD416L	Washer	9x m14477 v

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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15.0	MS21042L3	Nut
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	MS21042L3	Nut	m18917

16.0	MS21042L4	Nut
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part number	Description	batch
5	MS21042L4	Nut	m17997

17.0	MS24694S102	Screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

m14604

18.0	MS951910	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

m15159

19.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part number	Description	batch
4	AN960JD10L	Washer	m18235

20.0	AN36A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt 40344

m18950

Job Completion



Level 2 inspection

Proposed

206103101

09/04/13

4/8/12

Pack 3/0

U 060413

Form: rprocess